

Overview

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Jaws

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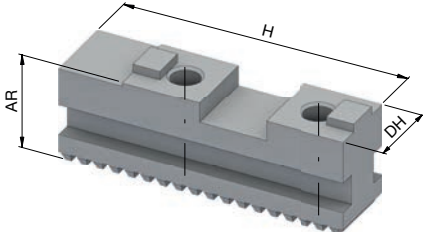
JAWS

Jaws for jaw chucks B-Top and B-Top3

Overview jaws for jaw chuck B-Top and B-Top3

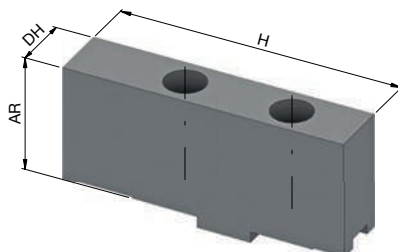
	Master jaws	Top jaws, soft	Top jaws, aluminum	Top jaws, hard	Claw jaws, hard	Profiled stepped jaws, hard
						
Jaw type	GBK	SFA	SFA	SHF	SZKA	GST
Description	Master jaws for use with top jaws	Soft top jaws for in-house machining	Soft top jaws with low jaw mass for in-house machining	Hard stepped top jaws with large clamping range	»All-rounders« with maximum clamping range	Hard profiled stepped jaws with large clamping range
Sizes	165, 215, 260, 315	165, 215, 260, 315	165, 215, 260, 315	165, 215, 260, 315	165, 215, 260, 315	165, 215, 260, 315
Workpiece condition	Finished part Raw material	Finished part	Finished part	Raw material	Raw material	Raw material
Clamping possibilities	I.D. and O.D. clamping	I.D. and O.D. clamping	I.D. and O.D. clamping	I.D. and O.D. clamping	I.D. and O.D. clamping	I.D. and O.D. clamping
In-house machining	No	Yes	Yes	No	No	No
Workpiece geometry	Any	Any	Any	Any	Any	Any

Master jaws. Technical data

				
Size	165	215	260	315
Jaw type	GBK 160	GBK 200	GBK 250	GBK 315
Jaw connection	Straight			
Connection	Cross offset			
Length [mm]	H 65	85	104	115
Jaw height [mm]	AR 27,5	29,5	37	43
Jaw width [mm]	DH 20	22	26	32
In stock	-	-	-	-
Material no.	10002116	10002117	10002118	10000094

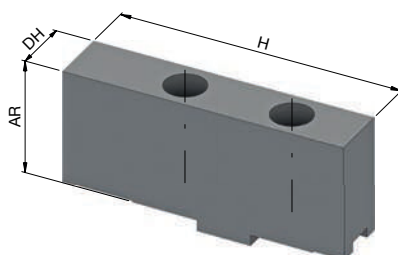
Jaws for jaw chucks B-Top and B-Top3

Top jaws, soft. Technical data



Size		165							
Jaw type		SFA 160	SFA 160-C1		SFA 160-C2	SFA 160-C3			
Material		16MnCr5							
Jaw connection		Cross offset							
Length [mm]	H	85			63	70			
Jaw height [mm]	AR	36	51		36	56			
Jaw width [mm]	DH	20	30		35	40			
In stock		-	-		-	-			
Material no.		10002089	10002090		10002091	10002092			
Size		215							
Jaw type		SFA 200	SFA 200-C1	SFA 200-C2	SFA 200-C3	SFA 200-C4	SFA 200-C5		
Material		16MnCr5							
Jaw connection		Cross offset							
Length [mm]	H	105	100			70	85	95	
Jaw height [mm]	AR	43	51			36	56	76	
Jaw width [mm]	DH	22	30	22		40			
In stock		-	-	-		-	-	-	
Material no.		10002094	10002095	10002096		10002097	10002098	10002099	
Size		260/315							
Jaw type		SFA 250	SFA 250-C1	SFA 250-C2	SFA 250-C3	SFA 250-C4	SFA 250-C5	SFA 250-C6	SFA 250-C7
Material		16MnCr5							
Jaw connection		Cross offset							
Length [mm]	H	125	90	125				90	
Jaw height [mm]	AR	50	55		75	95	115	55	
Jaw width [mm]	DH	30	40			60			80
In stock		-	-	-		-	-	-	-
Material no.		10002101	10002102	10002103	10002104	10002105	10002106	10002107	10002108

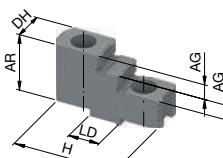
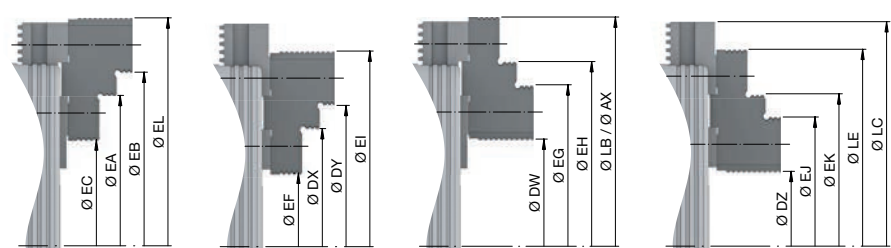
Top jaws, aluminum. Technical data



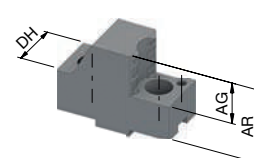
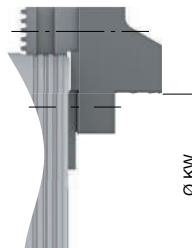
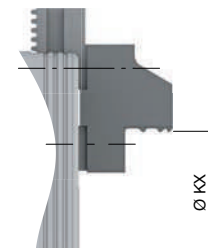
Size	165	215	260/315
Jaw type	SFA AL160	SFA AL200	SFA AL250
Material	Aluminum		
Jaw connection	Cross offset		
Length [mm]	H	85	105
Jaw height [mm]	AR	46	55
Jaw width [mm]	DH	25	40
In stock	-	-	-
Material no.	10002093	10002100	10002109

Jaws for jaw chucks B-Top and B-Top3

Top jaws, hard. Technical data

 				
Size		165	215	260/315
Jaw type		SHF 160	SHF 200	SHF 250
Length [mm]	H	63	72	90
Wedge length [mm]	LD		20	
Jaw connection		Cross offset		
Jaw height [mm]	AR	32,5	38	50
Jaw width [mm]	DH	20	22	30
Max. clamping length [mm]	AG	7,5	10	14
Ø clamping range O.D.	DW	23-79	47-127	74-171 / 99-229
Ø clamping range O.D.	DX	62-118	62-142	14-111 / 18-148
Ø clamping range O.D.	DY	81-137	89-169	93-190 / 98-228
Ø clamping range O.D.	DZ	5-61	9-89	10-107 / 15-145
Ø clamping range O.D.	EA	74-130	100-180	77-174 / 102-232
Ø clamping range O.D.	EB	99-155	127-207	157-254 / 182-312
Ø clamping range O.D.	EC	28-84	48-128	
Ø clamping range O.D.	EF	11-67	10-90	
Ø clamping range I.D.	EG	78-134	111-191	155-252 / 180-310
Ø clamping range I.D.	EH	103-159	138-218	235-332 / 260-390
Ø clamping range I.D.	EI	135-191	152-232	173-270 / 179-309
Ø clamping range I.D.	EJ	60-116	73-153	91-188 / 96-226
Ø clamping range I.D.	EK	85-141	100-180	171-268 / 176-306
Ø clamping range I.D.	EL	153-209	190-270	237-334 / 262-392
Ø clamping range I.D.	LB	149-205	191-271	
Ø clamping range I.D.	LE	131-187	152-232	
Swing Ø	AX	205	271	255-352 / 279-409
Swing Ø 2	LC	192	265	326 / 384
In stock		-	-	-
Material no.		10002086	10002087	10002088

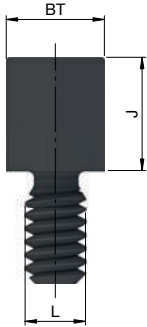
Claw jaws, hard. Technical data

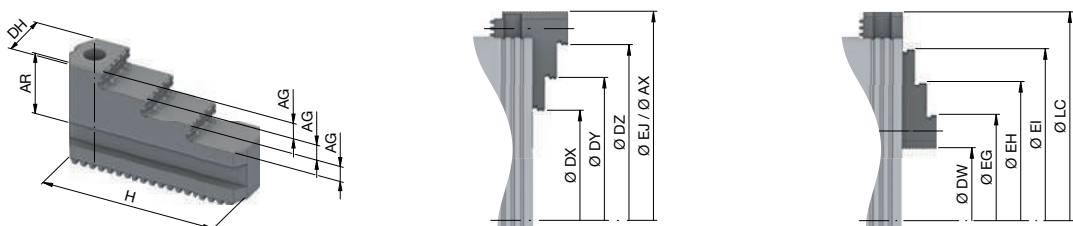
Size	165				215			260/315		
Jaw type	SZKA 163	SZKA 167	SZKA 169	SZKA 212	SZKA 213	SZKA 216	SZKA 263	SZKA 266	SZKA 268	
Jaw connection	Cross offset									
Jaw height [mm]	40			45			50			
Jaw width [mm]	30		26		30		40			
Clamping range for master jaw position 1	KW	78-116	123-167	28-68	26-96	97-172	132-207	86-156 / 114-221	143-214 / 143-253	177-247 / 203-313
Clamping range for master jaw position 2	KX	55-98	105-149			59-134	94-196	29-101 / 31-138	87-158 / 60-170	121-192 / 120-230
Max. clamping length [mm]	AG	20			25					
Swing Ø	AX	201			265			326 / 385		
In stock		-	-	-	-	-	-	-	-	-
Material no.		10000010	10002111	10002110	10000040	10000039	10002112	10002113	10002114	10002115

Jaws for jaw chucks B-Top and B-Top3

Support bolts for claw jaws

Product	Figure	Height [mm] J	Wrench size [SW] BT	Thread size [M] L	In stock	Material no.
Support bolts for claw jaws		5	10	6	-	10002126
		10			-	20000947
		15			-	10002127
		20			-	10002128
		25			-	10002129

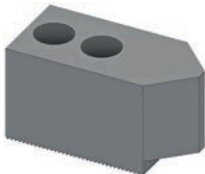
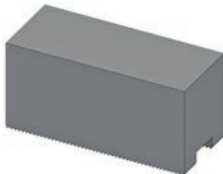
Profiled stepped jaws, hard. Technical data

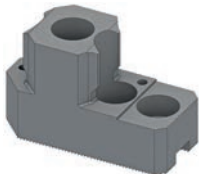
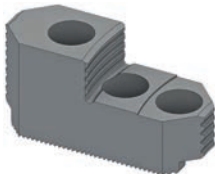
						
Size		165		215	260	315
Jaw type		GST 160 I	GST 160 II	GST 201	GST 251	GST 315
Length [mm]	H	58		84,9	107,5	116,3
Jaw height [mm]	AR	22		29	36	32
Jaw width [mm]	DH	20		22	26	32
Max. clamping length [mm]	AG	7		8	10	
Ø clamping range O.D.	DW	13-52	16-50	17-84	20-98	15-125
Ø clamping range O.D.	DX	45-77	49-73	45-120	70-148	82-192
Ø clamping range O.D.	DY	76-108	85-106	92-168	125-202	138-248
Ø clamping range O.D.	DZ	105-138	116-137	140-215	180-256	194-304
Ø clamping range I.D.	EG	47-85	50-84	64-130	81-158	76-186
Ø clamping range I.D.	EH	77-116	80-113	112-178	136-213	130-240
Ø clamping range I.D.	EI	108-147	112-144	160-226	190-263	158-268
Ø clamping range I.D.	EJ	136-171	132-165	186-260	242-316	250-360
Swing Ø	AX	135-168	132-171	186-260	242-316	250-360
Swing Ø 2	LC	125-168	132-171	186-260	234-308	248-258
In stock		-	-	-	-	-
Material no.		10002119	10002120	10002121	10002122	10000077

If absolute run-out is required, the hard profiled stepped jaws must be ground on the chuck.

Jaws for InoFlex manual / power chuck

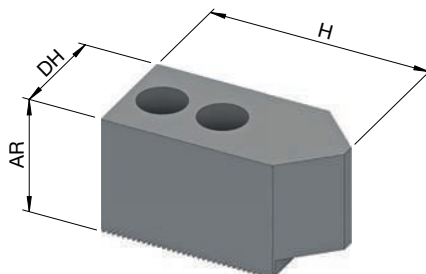
Top jaws for InoFlex VD and VT-S

	Top jaws, soft beveled	Top jaws, soft straight	Top jaws, soft undrilled
			
Jaw type	VS	BQ / DJ / BO / DK	HM / HJ
Description	Soft top jaws with beveled clamping surface for in-house machining	Soft top jaws for in-house machining	Soft top jaws without bores for individual shaping
Sizes	165 – 315	165 – 315	215 – 315
Workpiece condition	Finished part	Finished part	Finished part
Clamping possibilities	I.D. and O.D. clamping	I.D. and O.D. clamping	I.D. and O.D. clamping
In-house machining	Yes	Yes	Yes
Workpiece geometry	Round	Any	Any

	Claw jaws, hard	Segmented jaws, soft	Profiled stepped jaws, hard
			
Jaw type	VG	VQ	VU
Description	»All-rounder« with height-adjustable support plate through attachment bolts	Soft segmented jaws for clamping round workpieces that are susceptible to deformation	Hard profiled stepped jaws with large clamping range
Sizes	165 – 315	165 – 315	165 – 315
Workpiece condition	Raw material	Finished part	Raw material
Clamping possibilities	I.D. and O.D. clamping	I.D. and O.D. clamping	I.D. and O.D. clamping
In-house machining	No	Yes	No
Workpiece geometry	Any	Round	Any

Jaws for InoFlex manual / power chuck

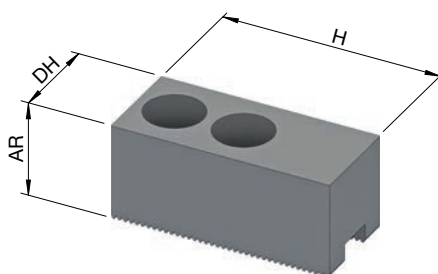
Top jaws, soft beveled. Technical data



Size	165		215	260/315		
Suitable for	VD / VT-S					
Material	16MnCr5					
Jaw connection	1,5 x 60° [serration]					
Length [mm]	H	80	67	90	106	97
Jaw height [mm]	AR	35	26	48	50	45
Jaw width [mm]	DH	32	24	35	38	37
Clamping range – O.D. clamping, round [mm]		10 – 165	7 – 165	9 – 210	260: 25 – 255 315: 42 – 315	260: 40 – 255 315: 62 – 315
Clamping range – O.D. clamping, square [mm]		7 – 165		8 – 210	260: 22 – 255 315: 41 – 315	260: 38 – 255 315: 60 – 315
Clamping range – I.D. clamping, round [mm]		50 – 165	40 – 165	50 – 210	260: 60 – 255 315: 100 – 315	260: 70 – 255 315: 100 – 315
Clamping range – I.D. clamping, square [mm]		50 – 165	40 – 165	50 – 210	260: 60 – 255 315: 100 – 315	260: 70 – 255 315: 100 – 315
Standard T-slot nut		GP05		GP07	GP11	
In stock		✓	✓	✓	✓	✓
Material no.		10001163	10001164	10001166	10001167	10001168

Set = 4 pieces

Top jaws, soft straight. Technical data



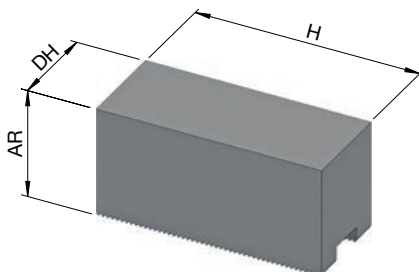
Size	165		215		260/315			
Suitable for	VD / VT-S							
Material	C15							
Jaw connection	1,5 x 60° [serration]							
Length [mm]	H	57	72		90	110		
Jaw height [mm]	AR	25	50	30	60	40	80	
Jaw width [mm]	DH	25		30		40		
Standard T-slot nut	GP05		GP07		GP11			
In stock		✓	✓	✓	✓	✓	✓	
Material no.		10001169	10001170	10001171	10001173	10001174	10001175	10001176

Set = 4 pieces

JAWS

Jaws for InoFlex manual / power chuck

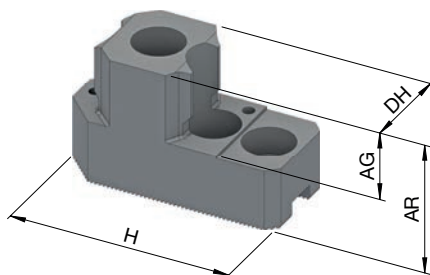
Top jaws, soft undrilled. Technical data



Size	215		260/315		
Suitable for	VD / VT-S				
Material	C15				
Jaw connection	1,5 x 60° [serration]				
Length [mm]	H	72	110		
Jaw height [mm]	AR	80	40	80	125
Jaw width [mm]	DH	30	40		
Standard T-slot nut	GP07		GP11		
In stock	✓		✓	✓	✓
Material no.	10001179		10001184	10001187	10001189

Set = 4 pieces

Claw jaws, hard. Technical data



Size		165	215	260		
Suitable for		VD / VT-S		VT-S		
Jaw type		VG10	VG12	LC02-4	LC04-4	LC08-4
Material		16MnCr5				
Jaw connection		1,5 x 60° [serration]				
Length [mm]	H	67	79	115,5	96	79,5
Jaw height [mm]	AR	35	48		59	
Jaw width [mm]	DH	32	35		40	
Clamping range – O.D. clamping, round [mm]		30 – 165	VD: 42 – 210 VT-S: 42 – 205	26 – 68	67 – 109	109 – 151
Clamping range – O.D. clamping, square [mm]		25 – 165	VD: 37 – 210 VT-S: 40 – 203	21 – 66	61 – 105	104 – 148
Clamping range – I.D. clamping, round [mm]		85 – 165	VD: 115 – 210 VT-S: 110 – 210			
Clamping range – I.D. clamping, square [mm]		84 – 165	VD: 108 – 210 VT-S: 109 – 210			
Max. clamping length [mm]	AG	15	25	24	25	
Standard T-slot nut		GP05	GP07		GP11	
In stock		✓	✓	✓	✓	✓
Material no.		10000092	10001194	10001198	10001199	10001200

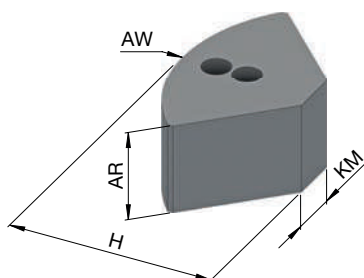
Jaws for InoFlex manual / power chuck

Size	260			
Suitable for	VT-S			
Jaw type	LC13-4	LC17-4	LC20-4	MC06-4
Material	16MnCr5			
Jaw connection	1,5 x 60° [serration]			
Length [mm]	H	64,5	81	98
Jaw height [mm]	AR	59		
Jaw width [mm]	DH	40		
Clamping range – O.D. clamping, round [mm]		150 – 192	192 – 236	227 – 264
Clamping range – O.D. clamping, square [mm]		147 – 190	190 – 234	225 – 260
Clamping range – I.D. clamping, round [mm]				85 – 128
Clamping range – I.D. clamping, square [mm]				82 – 126
Max. clamping length [mm]	AG	25		
Standard T-slot nut		GP11		
In stock		✓	✓	✓
Material no.	10001201	10001202	10001203	10001204
Size	260			260/315
Suitable for	VT-S			VD / VT-S
Jaw type	MC10-4	MC14-4	MC18-4	VG16
Material	16MnCr5			
Jaw connection	1,5 x 60° [serration]			
Length [mm]	H	81,5	65	64,5
Jaw height [mm]	AR	59		
Jaw width [mm]	DH	40		
Clamping range – O.D. clamping, round [mm]				VD 260: 52 – 255 VD 315: 52 – 315 VT-S 315: 65 – 315
Clamping range – O.D. clamping, square [mm]				VD 260: 48 – 255 VD 315: 48 – 315 VT-S 315: 64 – 315
Clamping range – I.D. clamping, round [mm]	126 – 168	166 – 209	206 – 249	VD 260: 137 – 255 VD 315: 137 – 315 VT-S 315: 149 – 315
Clamping range – I.D. clamping, square [mm]	123 – 166	164 – 207	204 – 247	VD 260: 135 – 255 VD 315: 135 – 315 VT-S 315: 148 – 315
Max. clamping length [mm]	AG	25		
Standard T-slot nut		GP11		
In stock		✓	✓	✓
Material no.	10001205	10001206	10001207	10001197

Set = 4 pieces

Jaws for InoFlex manual / power chuck

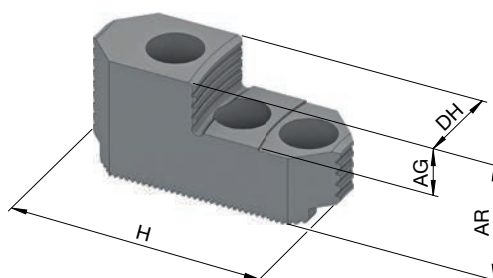
Segmented jaws, soft. Technical data



Size	165	215	260	315
Suitable for	VD / VT-S			
Jaw type	VQ10	VQ12	VQ16	VQ18
Material	16MnCr5			
Jaw connection	1,5 x 60° [serration]			
Length [mm]	H	70	86	106
Jaw height [mm]	AR	66	76	135
Outer Ø [mm]	AW	165	210	255
Point width [mm]	KM	19,3	34,3	35,9
Clamping range – O.D. clamping, round [mm]	22 – 165	35 – 215	37 – 260	45 – 315
Clamping range – O.D. clamping, square [mm]	22 – 165	35 – 215	37 – 260	45 – 315
Clamping range – I.D. clamping, round [mm]	70 – 165	90 – 215	110 – 260	100 – 315
Clamping range – I.D. clamping, square [mm]	70 – 165	90 – 215	110 – 260	100 – 315
Standard T-slot nut	GP05	GP07	GP11	
In stock	✓	✓	✓	✓
Material no.	10001215	10001217	10001219	10001221

Set = 4 pieces

Profiled stepped jaws, hard. Technical data



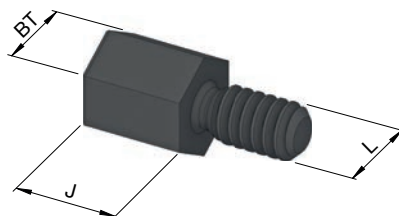
Size	165	215	260/315
Suitable for	VD / VT-S		
Jaw type	VU210	VU212	VU216
Material	16MnCr5		
Jaw connection	1,5 x 60° [serration]		
Length [mm]	H	57	68
Jaw height [mm]	AR	32	50
Jaw width [mm]	DH	25	35
Clamping range – O.D. clamping, round [mm]	10 – 165	15 – 210	260: 22 – 255 315: 42 – 315
Clamping range – I.D. clamping, round [mm]	77 – 165	104 – 210	260: 120 – 255 315: 140 – 315
Max. clamping length [mm]	AG	13	11
Standard T-slot nut	GP05	GP07	GP11
In stock	✓	✓	✓
Material no.	10001212	10001213	10001214

Set = 4 pieces

The design of the chuck jaw can vary from the design shown in the graphic depending on the selected clamping range.

Jaws for InoFlex manual / power chuck

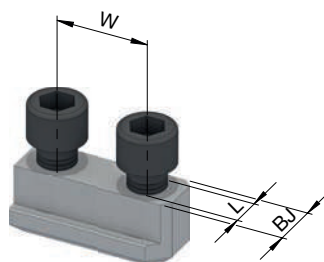
Support bolts for claw jaws. Technical data



Suitable for	VG16					VG10 / VG12			
Designation	IT25	IT20	IT15	IT10	IT05	IR20	IR15	IR10	IR05
Thread size [M]	L 6					5			
Height [mm]	J 25	20	15	10	5	20	15	10	5
Wrench size [SW]	BT 10					8			
In stock	✓	✓	✓	✓	✓	✓	✓	✓	✓
Material no.	10001278	10001277	10001276	10001275	10001274	10001273	10001272	10001271	10001270

Set = 4 pieces

T-slot nuts. Technical data



Size	165	215	260	260/315	
Suitable for	VD / VT-S		WT025-04-WV02	VD / VT-S WT031-4-WV05	TM040-4
Designation	GP05		GP07	WN26	GP11
Material	40NiCrMo6				
Thread size [M]	L 8		10	12	
Groove width [mm]	BJ 10		12	16	
Bolt hole distance [mm]	W 18		20	26	
In stock	✓		✓	✓	
Material no.	10001267		10001268	10001336	
				10001269	
				10001337	

Set = 4 pieces

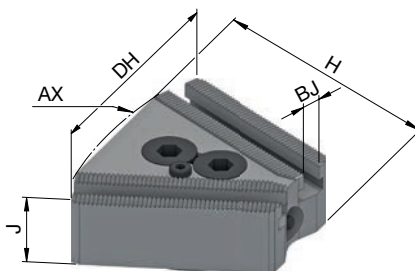
JAWS

Jaws for InoFlex manual / power chuck

InoZet pendulum bridge in detail

Designation	
1 T-slot nut for InoZet top jaw	
2 InoZet top jaw	
3 InoZet pendulum bridge for clamping components that are particularly susceptible to deformation	
4 T-slot nut for InoZet pendulum bridge	
5 Compensating 4-jaw chuck	

InoZet pendulum bridge. Technical data



Size	260	315
Suitable for	VD / VT-S	
Jaw type	WT025-04-WV02	WT031-4-WV05
Clamping range – O.D. clamping, round [mm]	63 – 260	82 – 315
Clamping range – I.D. clamping, round [mm]	113 – 260	148 – 315
RPM n max. [1/min.]	2000	1300
Swing Ø	262	336
Jaw width [mm]	DH 120	154
Height without jaws [mm]	KQ 44	51
Length [mm]	H 95	123
Jaw connection	2.0 x 60° [serration]	
Groove width [mm]	BJ 10	
Weight [kg]	8	14,8
In stock	✓	✓
Material no.	10001223	10001224

Set = 4 pieces

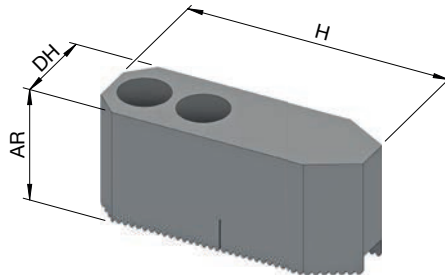
Extra T-slot nuts are required for size 260 [see T-slot nuts].

InoZet pendulum bridges must always be lubricated with the appropriate special grease [see Various accessories].

JAWS

Jaws for InoFlex manual / power chuck

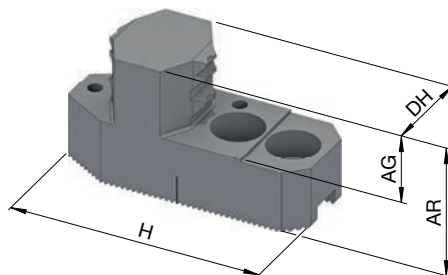
InoZet top jaws, soft beveled. Technical data



Size		260	315
Suitable for		VD / VT-S	
Jaw type		WI10-08	WI12-8
Material		16MnCr5	
Jaw connection		2.0 x 60° [serration]	
Length [mm]	H	80	90
Jaw height [mm]	AR	35	48
Jaw width [mm]	DH	27	35
Standard T-slot nut		GP05	GP07
In stock		✓	✓
Material no.		10001226	10001227

Set = 8 pieces

InoZet claw jaws, hard. Technical data



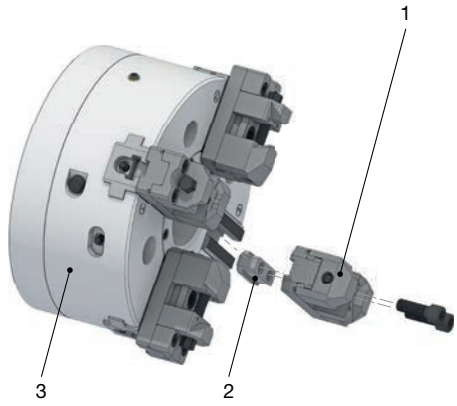
Size		260	315
Suitable for		VD / VT-S	
Jaw type		WU10-8	WU12-8
Material		16MnCr5	
Jaw connection		2.0 x 60° [serration]	
Length [mm]	H	74	90
Jaw height [mm]	AR	35	48
Jaw width [mm]	DH	27	35
Max. clamping length [mm]	AG	15	25
Standard T-slot nut		GP05	GP07
In stock		✓	✓
Material no.		10001228	10001229

Set = 8 pieces

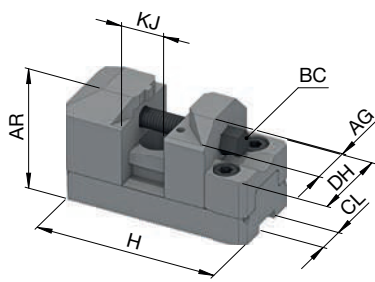
JAWS

Jaws for InoFlex manual / power chuck

InoTop hybrid chuck jaws in detail

Designation	
1 InoTop hybrid chuck jaw for pressureless clamping of thin-walled components	
2 T-slot nut	
3 Compensating 4-jaw chuck	

InoTop hybrid chuck jaws, hard. Technical data

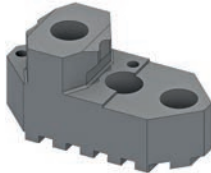
	
Size	260/315
Suitable for	VD / VT-S
Jaw type	TM040-4
Clamping range – O.D. clamping, round [mm]	VD 260: 170 – 255 VT-S 260: 190 – 264 VD 315: 170 – 315 VT-S 315: 215 – 315
Component wall thickness min. / max. [mm]	KJ 3 – 25
Max. clamping length [mm]	AG 10
Jaw width [mm]	DH 47
Jaw height [mm]	AR 60
Length [mm]	H 103,5
Max. actuating torque [Nm]	BC 30
Jaw connection	2.0 x 60° [serration]
Groove width [mm]	CL 16
Weight [kg]	4,3
In stock	✓
Material no.	10001225

Set = 4 pieces

Extra T-slot nuts are required for InoTop hybrid chuck jaws [See T-slot nuts].

Jaws for InoFlex centric clamping vise

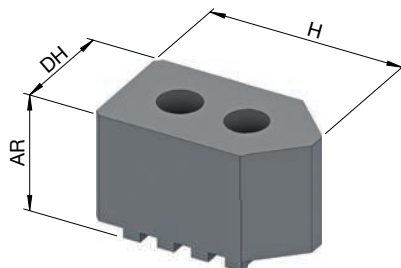
Top jaws for InoFlex VF Selection overview

	Top jaws, soft	Claw jaws, hard	Positive stop jaws, hard smooth
			
Jaw type	VP	VR	VCF
Description	Top jaw, that can be individually shaped through milling out	Hard top jaw for versatile implementation	Screw-type positive stop jaw for vise clamping
Sizes	160 / 260	160 / 260	160 / 260
Workpiece condition	Finished part	Raw material	Finished part
Clamping possibilities	I.D. and O.D. clamping	I.D. and O.D. clamping	I.D. and O.D. clamping
In-house machining	Yes	No	No
Workpiece geometry	Any	Any	Angular
Interchangeable support bar	No	No	Yes

	Movable jaws	Movable jaws, hard toothed
		
Jaw type	VCB	VCG
Description	Movable jaw in narrow and wide for clamping of finished material	Movable wide jaw with toothed clamping surface for clamping of raw material
Sizes	160 / 260	160 / 260
Workpiece condition	Finished part	Raw material
Clamping possibilities	I.D. and O.D. clamping	I.D. and O.D. clamping
In-house machining	No	No
Workpiece geometry	Angular	Angular
Interchangeable support bar	Yes	Yes

Jaws for InoFlex centric clamping vise

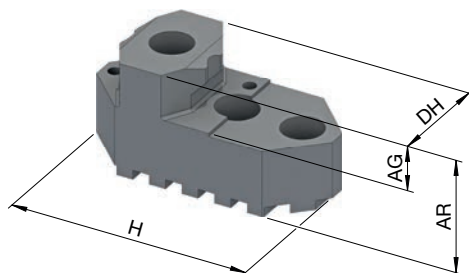
Top jaws, soft beveled. Technical data



Size	160	260
Suitable for	VF	
Jaw type	VP10	VP12
Material	16MnCr5	
Jaw connection	Wedge profile	
Length [mm]	H	80
Jaw height [mm]	AR	58
Jaw width [mm]	DH	48
Clamping range – O.D. clamping, round [mm]	10 – 180	12 – 255
Clamping range – O.D. clamping, square [mm]	8 – 180	10 – 255
Clamping range – I.D. clamping, round [mm]	20 – 212	30 – 291
Clamping range – I.D. clamping, square [mm]	22 – 212	32 – 291
In stock	✓	✓
Material no.	10015013	10015014

Set = 4 pieces

Claw jaws, hard. Technical data

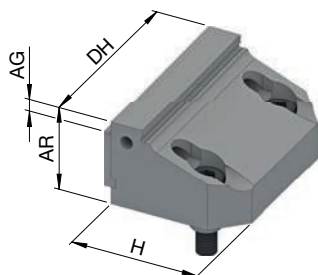


Size	160	260
Suitable for	VF	
Jaw type	VR10	VR12
Material	16MnCr5	
Jaw connection	Wedge profile	
Length [mm]	H	92
Jaw height [mm]	AR	55
Jaw width [mm]	DH	48
Clamping range – O.D. clamping, round [mm]	30 – 180	52 – 255
Clamping range – O.D. clamping, square [mm]	28 – 180	48 – 255
Clamping range – I.D. clamping, round [mm]	87 – 215	137 – 255
Clamping range – I.D. clamping, square [mm]	86 – 215	135 – 255
Max. clamping length [mm]	AG	25
In stock	✓	✓
Material no.	10015015	10015016

Set = 4 pieces

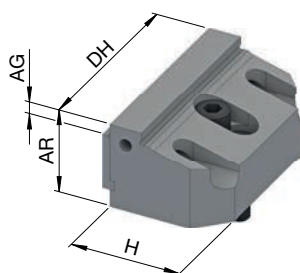
Jaws for InoFlex centric clamping vise

Positive stop jaws, hard smooth. Technical data



Size	160	260
Suitable for	VF	
Jaw type	VCF016	VCF026
Material	16MnCr5	
Length [mm]	H 52	65
Jaw height [mm]	AR 35	45
Jaw width [mm]	DH 77	100
Clamping range – O.D. clamping, square [mm]	30 – 165	60 – 272
Clamping range – I.D. clamping, square [mm]	50 – 185	92 – 291
Max. clamping length [mm]	AG 5	5
In stock	✓	✓
Material no.	10015034	10015037

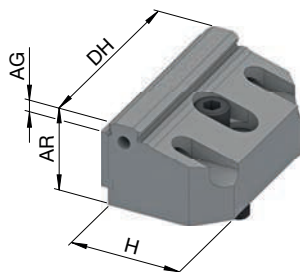
Movable jaws, hard smooth. Technical data



Size	160		260	
Suitable for	VF			
Jaw type	VCB016	VCB018	VCB026	VCB028
Material	16MnCr5			
Jaw connection	Wedge profile			
Length [mm]H	45		64	
Jaw height [mm]AR	35		45	
Jaw width [mm]DH	77	36	100	48
Clamping range – O.D. clamping, square [mm]	13 – 185		27 – 291	
Clamping range – I.D. clamping, square [mm]	38 – 185		59 – 291	
Max. clamping length [mm]AG	5			
In stock	✓	✓	✓	✓
Material no.	10015040	10015045	10015041	10015048

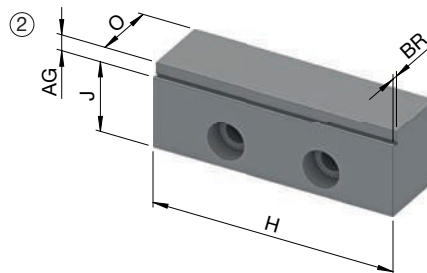
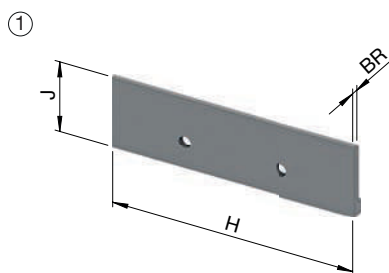
Jaws for InoFlex centric clamping vise

Movable jaws, hard toothed. Technical data



Size	160		260	
Suitable for	VF			
Jaw type	VCG016		VCG026	
Material	16MnCr5			
Jaw connection	Wedge profile			
Length [mm]	H	45		64
Jaw height [mm]	AR	35		45
Jaw width [mm]	DH	77		100
Clamping range – O.D. clamping, square [mm]		13 – 185		27 – 291
Clamping range – I.D. clamping, square [mm]		38 – 185		59 – 291
Max. clamping length [mm]	AG		5	
In stock		✓		✓
Material no.		10015049		10015050

Support bars



Size	160		260	
Designation	VCA016	VCA017	VCA026	VCA027
Type	1	2	1	2
Suitable for	VCB016 / VCF016		VCB026 / VCF026	
Length [mm]	H	77		100
Height [mm]	J	23	29	34
Width [mm]	O	28		27,5
Depth [mm]	BR	9,8	3	2,5
Max. clamping length [mm]	AG	2,7	5	5
In stock		✓	✓	✓
Material no.		10015059	10015060	10015062

JAWS

Jaws for InoFlex centric clamping vise

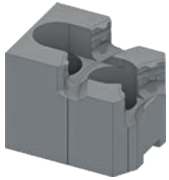
Clamping bar

Size	260	
Designation	VCS100	
Suitable for	VCB026 / VCF026	
Length [mm]	H	100
Height [mm]	J	34
Width [mm]	O	13
In stock		✓
Material no.		10015063

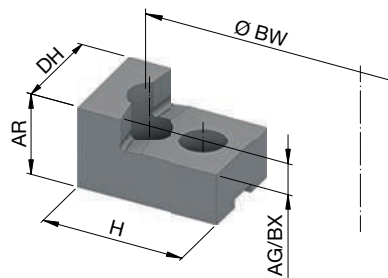
JAWS

Jaws for jaw modules

Overview jaws for 3-jaw module

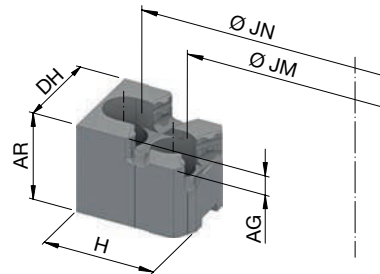
	Top jaws, soft	Radial grooved jaws
		
Description	Soft top jaws for in-house machining and in-house milling	Hard radial grooved jaws with max. clamping range
Sizes	145, 215	145, 215
Workpiece condition	Finished part	Raw material
Clamping possibilities	O.D. clamping	O.D. clamping
In-house machining	Yes	No
Workpiece geometry	Round	Round

Top jaws, soft. Technical data



Product	Top jaws, soft	
Size	145/215	
Jaw connection	1,5 x 60° [serration]	
Length [mm]	H	65
Jaw width [mm]	DH	45
Jaw height [mm]	AR	40
Clamping range for size 145 [mm]	25 - 140	
Clamping range for size 215 [mm]	25 - 209	
Max. clamping length [mm]	AG	15
Max. permissible turning Ø [mm]	BW	140 / 209
Max. permissible turning depth [mm]	BX	15
In stock	✓	
Material no.	10000734	

Radial grooved jaws. Technical data



Product		Radial grooved jaws				
Size		145/215				
Jaw connection		1,5 x 60° [serration]				
Length [mm]	H	63		55		
Jaw width [mm]	DH			45		
Jaw height [mm]	AR			46		
Clamping range at counter bore 1 size 145 [mm]	JM	25 - 34	35 - 43	43 - 52	52 - 60	62 - 71
Clamping range at counter bore 2 size 145 [mm]	JN	70 - 79	79 - 89	89 - 99	97 - 107	106 - 116
Clamping range at counter bore 1 size 215 [mm]	JM	25 - 103	35 - 111	43 - 119	52 - 126	62 - 137
Clamping range at counter bore 2 size 215 [mm]	JN	70 - 148	79 - 158	89 - 168	97 - 177	106 - 187
Ø Counter bore 1 side 1 [mm]	JM	25	35	43	52	62
Ø Counter bore 2 side 1 [mm]	JN	70	79	89	97	106
Max. clamping length [mm]	AG			10		
In stock		✓	✓	✓	✓	✓
Material no.		10000725	10000730	10000731	10000728	10000732

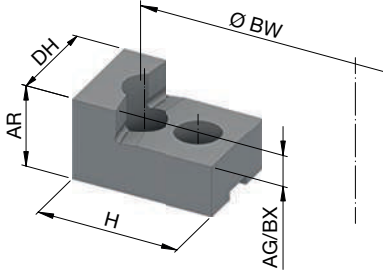
JAWS

Jaws for jaw modules

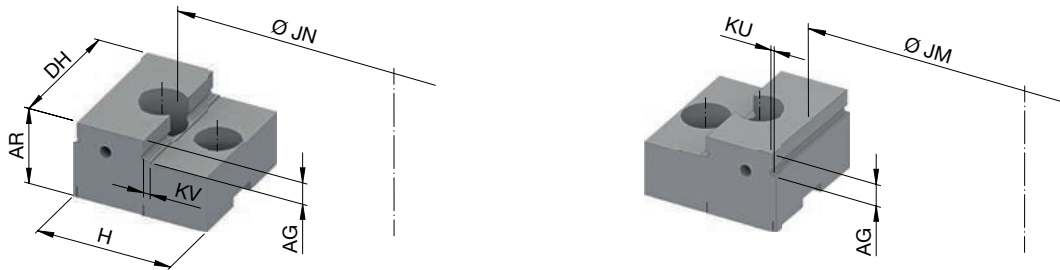
Overview jaws for 2-jaw module

	Top jaws, soft	Reversible stepped jaws, hard
		
Description	Soft top jaws for in-house machining and in-house milling	Hard reversible stepped jaws with large clamping range
Sizes	215	215
Workpiece condition	Finished part	Raw material
Clamping possibilities	O.D. clamping	O.D. clamping
In-house machining	Yes	No
Workpiece geometry	Any	Any

Top jaws, soft. Technical data

	
Product	Top jaws, soft
Size	215
Jaw connection	1,5 x 60° [serration]
Length [mm]	H 65
Jaw width [mm]	DH 45
Jaw height [mm]	AR 40
Clamping range [mm]	25 - 209
Max. clamping length [mm]	AG 15
Max. permissible turning Ø [mm]	BW 209
Max. permissible turning depth [mm]	BX 15
In stock	✓
Material no.	10016853

Reversible stepped jaws, soft. Technische Daten



Product	Reversible stepped jaws, soft	
Size	215	
Jaw connection	1,5 x 60° [serration]	
Length [mm]	H	60
Jaw width [mm]	DH	60
Jaw height [mm]	AR	36
Clamping range at counter bore 1 size 215 [mm]	JM	15 - 96
Clamping range at counter bore 2 size 215 [mm]	JN	95 - 176
Ø Counter bore 1 side 1 [mm]	JM	15
Ø Counter bore 2 side 1 [mm]	JN	95
Support surface for counter bore 1 [mm]	KU	1,5
Support surface for counter bore 2 [mm]	KV	3
Max. clamping length [mm]	AG	10
In stock	✓	
Material no.	10016852	